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C3-C-1

Job Sheet 196266



Part No: C3-C-1

Job Qty: 2 pcs

Part Name: Weldment C3 Cage



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/11/19

Job Tracking No:

Due Date: 5/30/19

Created By: Eric Larocque

Type: SOLD

Description:

Note: DWG C3-C Rev G IPP Rev A 18.03.28 New issue DP Verify DD/IPP Rev. B 19.04.25 drawing revision DP Verify DD/IPP Rev. C 19.05.03 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time	
100	Large Fab - Welded Assy-1	2 pcs	5/30/19		0.00	20.00	Large Fab - 1	
							Large Fab - 2	
							Large Fab - 3	
							Large Fab - 4	
							Large Fab - 5	
							Large Fab - 6	
							Large Fab - 7	IL
							Large Fab - 8	
							Large Fab - 9	
							Large Fab - 11 (Various)	
110	QC 9	2 pcs	5/30/19		0.00	0.00	QC 9 - 10	
							QC 9 - 18	
							QC 9 - 24	DAS
							QC 9 - 43	43
							QC 9 - 50	9-89
							QC 9 - 9	
120	QC 5	2 pcs	5/30/19		0.00	0.00	QC 5 - 10	
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	DAS
							QC 5 - 43	43
							QC 5 - 49	9-89
							QC 5 - 51	
							QC 5 - 58	
							QC 5 - 68	
							QC 5 - 9	



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Container No: S189347



Part: C3-C-1

Job No: 196266

Serial No/Batch: S189347

Revision: G

Inspector:

Exp Date:

Instructions:

Date: 06/11/19

				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
130	Powdercoat - 6 Fire Red - B4B	2 pcs	5/30/19	0.00 1.00	Powdercoat - 1 - B4B
					Powdercoat - 2 - B4B
					Powdercoat - 3 - B4B
					Powdercoat - 4 - B4B
140	QC 3	2 pcs	5/30/19	0.00 0.00	QC 3 - 10
					QC 3 - 13
					QC 3 - 15
					QC 3 - 17
					QC 3 - 18
					QC 3 - 2
					QC 3 - 28
					QC 3 - 3
					QC 3 - 30
					QC 3 - 34
					QC 3 - 36
					QC 3 - 41
					QC 3 - 51
					QC 3 - 58
					QC 3 - 59
					QC 3 - 68
					QC 3 - 9
					QC 3 - 40
					QC 3 - 19
150	Packaging 3-1 - Stock - B4B	2 pcs	5/30/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B

BL/19-6-12

DAS
30
9-89

JUN 11 2019

DAS
30
9-89

JUN 11 2019

DAS
30
9-89

				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160 QC 21 - SA	2	5/30/19	0.00 0.00	QC 21 - SA - 21	DAS
	pcs			QC 21 - SA - 70	21
				QC 21 - SA - 53	9-88

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Part Op **100** - 1-Fabricate C3-C-3, C3-C-4 and C3-C-5. 2-TACK WELD FOR INSPECTION BY: _____ USE WELDING JIG
 Descriptions: C3-19C. 2-Weld as per DWG. ***See notes 9,10 and 11***

110 - QC9- Inspect visual per QSI004- Fusion Welds

120 - QC5- Inspect part completeness to step on W/O

130 - Fire Red(Ref:4.3.5.10) per QSI005 4.3 START TIME: 9:55 OVEN TEMPERATURE: 320° FINISH TIME: 10:25 11/12/2013

140 - QC3- Inspect Part Finish Ink stamp will be done on top level assembly.

150 - 1-Identify as per dwg & Stock Location: _____ 2-Ink stamp will be done on top level assembly, identify with green tag.

160 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C3-C-2	Lifting Plate	4 pcs (2 ea)	100-Large Fab - Welded Assy-1	<u>5186683</u>
C3-C-6	Bumper Bracket	2 pcs (1 ea)	100-Large Fab - Welded Assy-1	<u>5186585</u>
C3-C-7	Boss	4 pcs (2 ea)	100-Large Fab - Welded Assy-1	<u>5181047</u>
MT-A513-T-0.875W0.120	A513 Seamless Alloy Steel Round Tubing 0.875"dia. x 0.120" Wall	17.4000 ft (8.7 ea)	100-Large Fab - Welded Assy-1	<u>5169098</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	C3-C-2	4	4	0
	C3-C-6	2	9	0
	C3-C-7	4	18	0
	MT-A513-T-0.875W0.120	17	76	0

Part Specifications

Specifications could not be found.

Plex 6/11/19 7:37 AM dart.larocque.eric

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